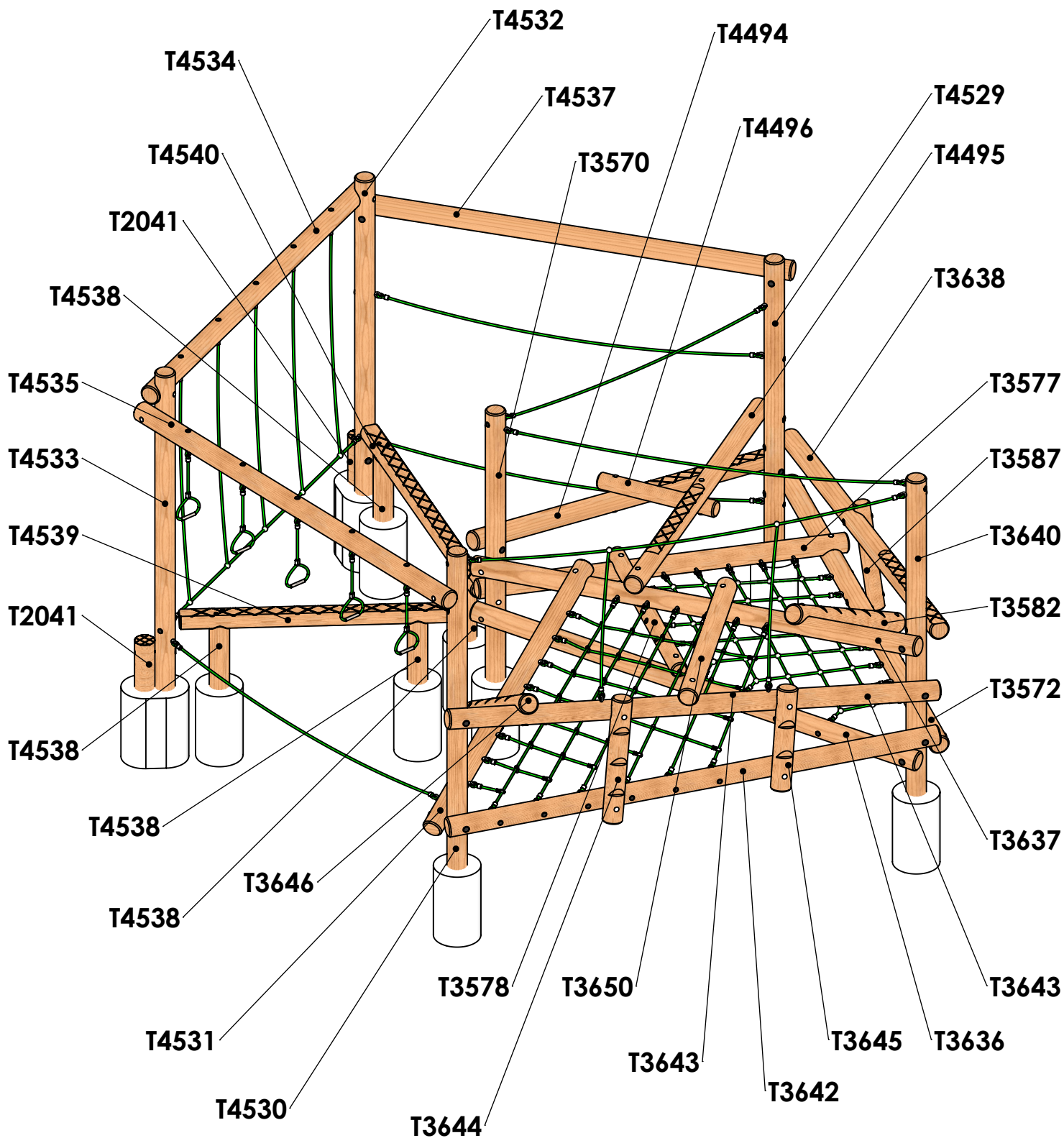


Clamber Stack Passo



Clamber Stack Passo

Bill of Materials Part 1 of 2 - Page 2 of 8 Revision -
Saved Date

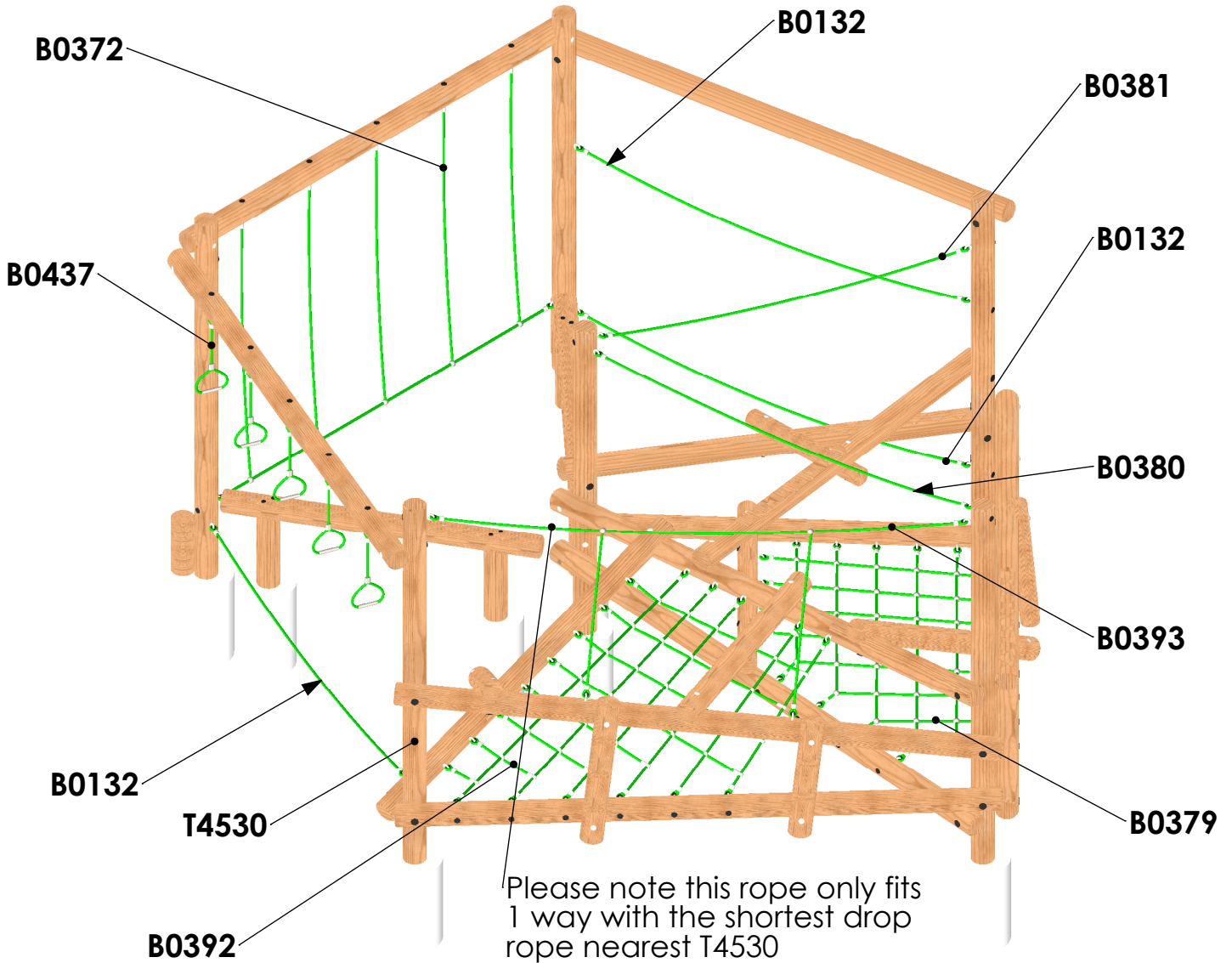
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	T2041	Timber 150mm dia. cut at 1000mm	2
2	T3570	Timber 150mm dia. cut at 2900mm SC	1
3	T3572	Timber 150mm dia. cut at 3737mm DC	1
4	T3577	Timber 150mm dia. cut at 2855mm DC	1
5	T3578	Timber 125mm dia. cut at 1597mm DC	1
6	T3582	Timber 150mm dia. cut at 1711mm DC	1
7	T3587	Timber 125mm dia. cut at 869mm DC	1
8	T3636	Timber 150mm dia. cut at 3709mm DC	1
9	T3637	Timber 150mm dia. cut at 3715mm DC	1
10	T3638	Timber 150mm dia. cut at 3766mm DC	1
11	T3640	Timber 150mm dia. cut at 3300mm SC	1
12	T3642	Timber 150mm dia. cut at 3788mm DC	1
13	T3643	Timber 150mm dia. cut at 3807mm DC	1
14	T3644	Timber 150mm dia. cut at 991mm DC	1
15	T3645	Timber 150mm dia. cut at 804mm DC	1
16	T3646	Timber 150mm dia. cut at 1348mm DC	1
17	T3650	Timber 150mm dia. cut at 1525mm DC	1
18	T4494	Timber 150mm dia. cut at 2919mm DC	1
19	T4495	Timber 150mm dia. cut at 2907mm DC	1
20	T4496	Timber 125mm dia. cut at 964mm DC	1
21	T4529	Timber 150mm dia. cut at 3150mm SC	1
22	T4530	Timber 150mm dia. cut at 3300mm SC	1
23	T4531	Timber 150mm dia. cut at 2713mm DC	1
24	T4532	Timber 150mm dia. cut at 3300mm SC	1
25	T4533	Timber 150mm dia. cut at 3300mm SC	1
26	T4534	Timber 150mm dia. cut at 3350mm DC	1
27	T4535	Timber 150mm dia, cut at 3540mm DC	1
28	T4537	Timber 150mm dia. cut at 3350mm DC	1
29	T4538	Timber 150mm dia. cut at 1170mm TS	4
30	T4539	Timber 150mm dia. cut at 2050mm DC	1
31	T4540	Timber 150mm dia. cut at 2400mm DC	1



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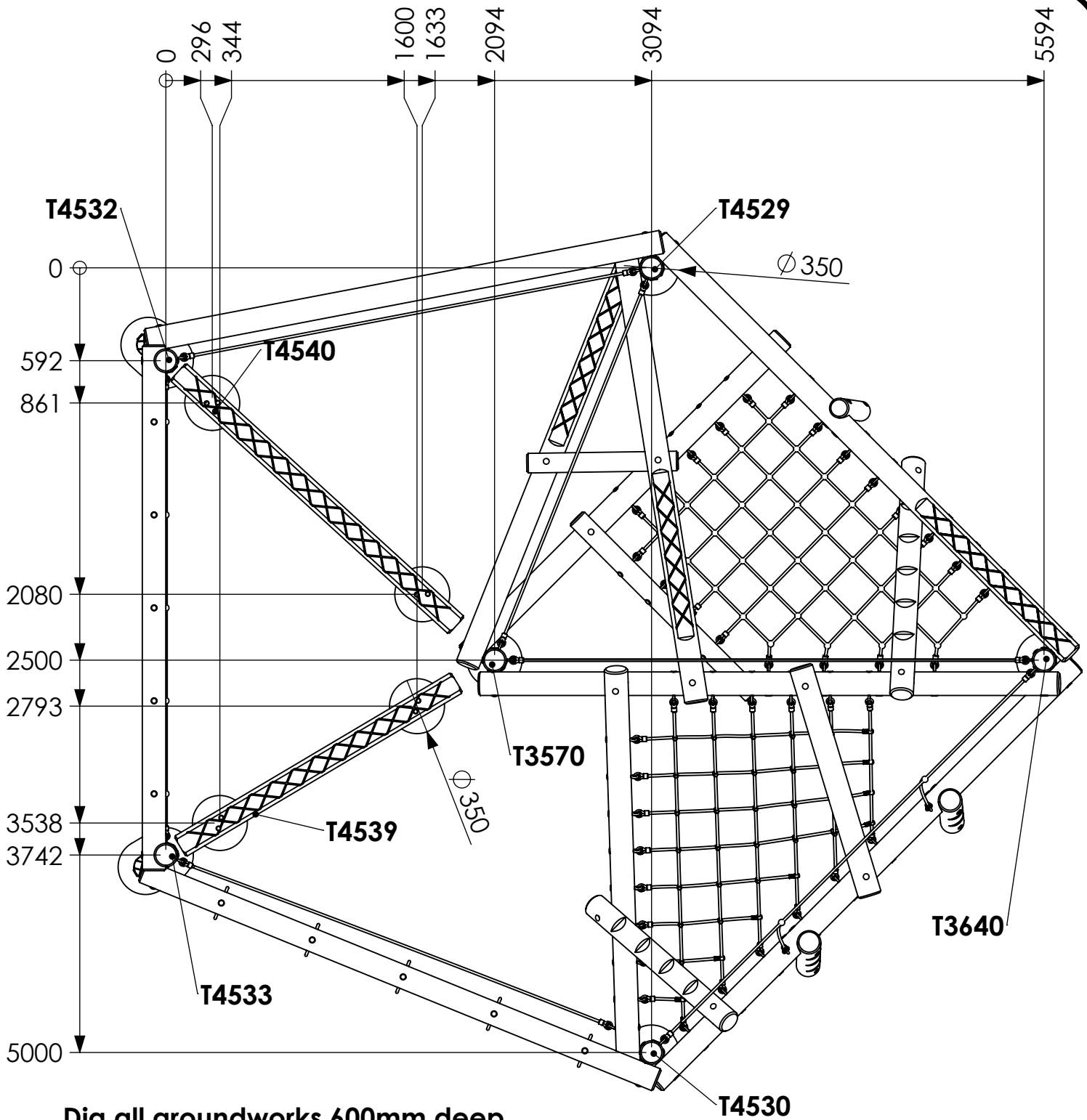
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	B0132	3m Rope Walk	3
2	B0372	Weave Net	1
3	B0379	Base Net	1
4	B0380	3.377m Rope Walk	1
5	B0381	2.552m Rope Walk	1
6	B0392	Large Net	1
7	B0393	Clamberstack 3 Climb Rope	1
8	B0437	Trapeze Grip 595mm	5

Clamber Stack Passo



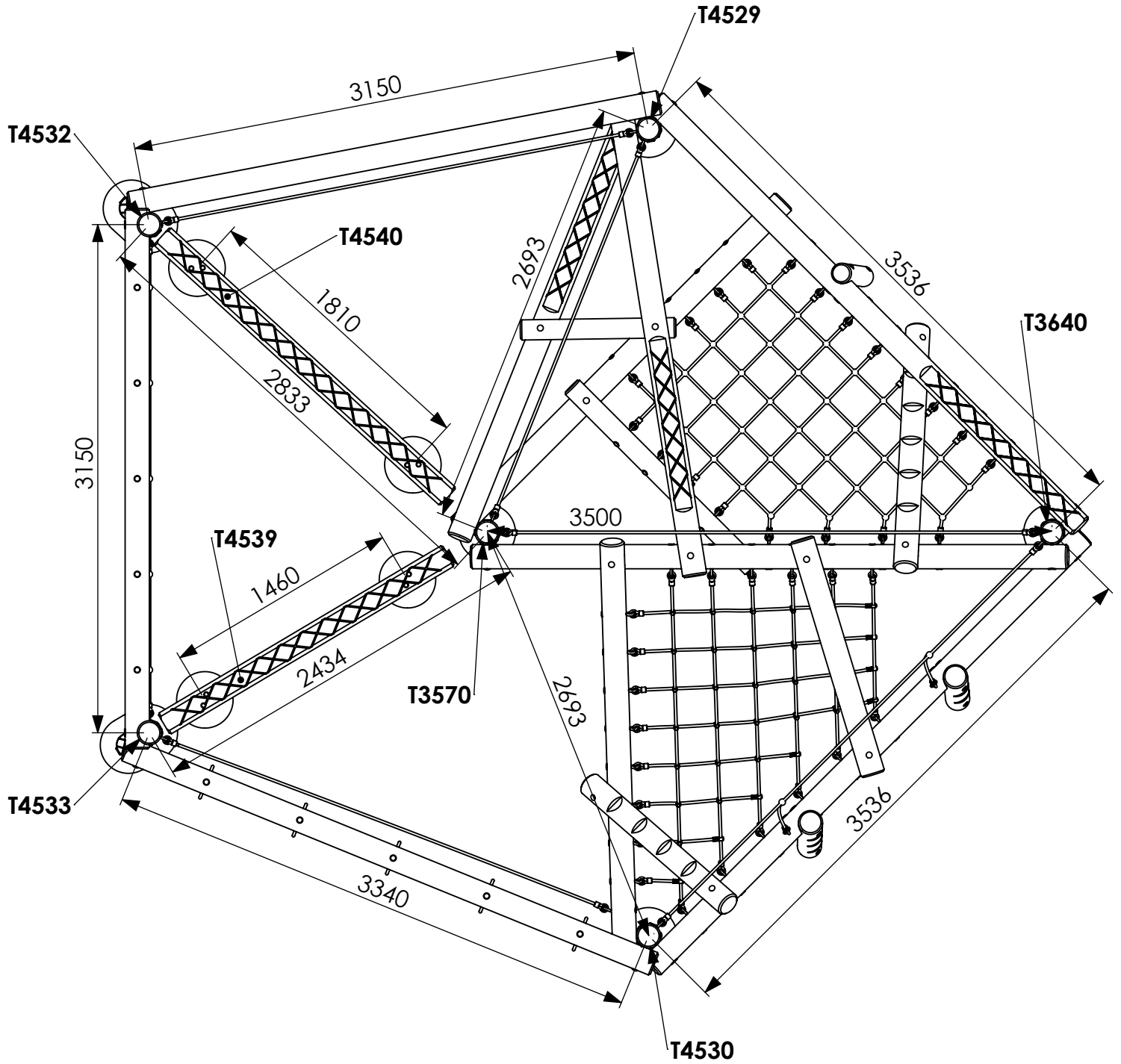
Dig all groundworks 600mm deep

Note.

The balance beams T4539 and T4540 are not fixed to the frame so can be adjusted to fit. Please ensure adequate gaps are left between the timbers so as not to create any entrapments.



Clamber Stack Passo



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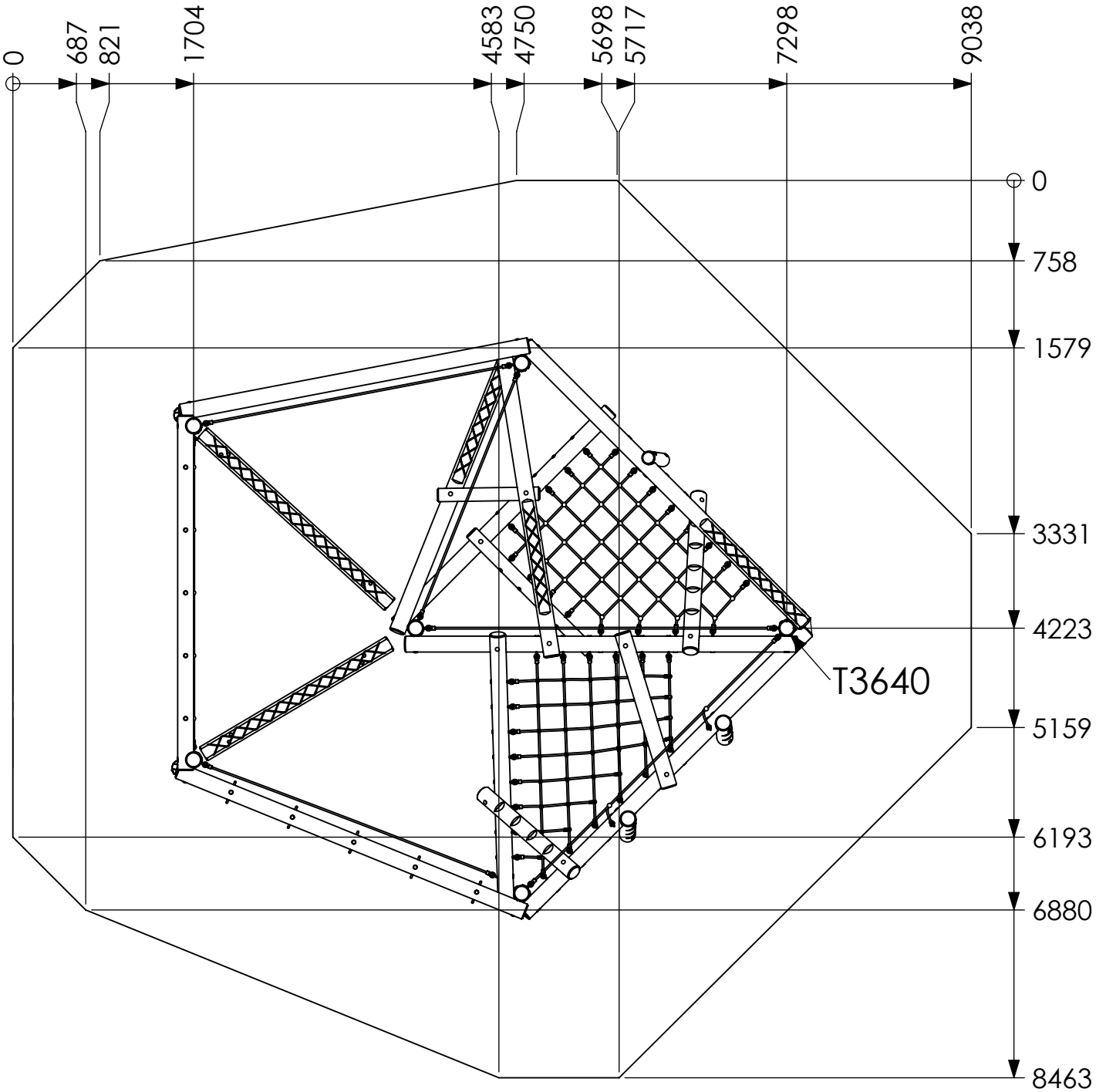
Dig all groundworks 600mm deep

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Surfacing Detail - Page 6 of 8

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Area: 58.58m²

FFH: 1.5m



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Suggested Order of assembly;

1. Dig holes and insert legs T4529, T3640, T4530 and T3570.
2. Access to the bolts can be limited so insert cup square bolts into T4529, T3640, T3570 and T4530 before attaching the cross supports.
3. Don't tighten bolt until the frame is fully assembled.
4. Attach T3572 to T4529 and T3640
5. Attach T3638 to T4529 and T3640
6. Attach T4494 to T4529 and T3570
7. Attach T3636 to T3570 and T3640
8. Attach T3637 to T3640 and T3570
9. Attach T3577 to T3572 and T3570
10. Attach T3578 to T3577 and T3636
11. Attach T4495 to T4529 and T3637
12. Attach T3642 to T3640 and T4530
13. Attach T3643 to T3640 and T4530
14. Attach T4531 to T3637 and T4530

This should result in a free standing structure. The remaining legs can now be added.

15. Dig holes and insert legs T4532, T4533, T2041 (2) and T4535 (4)
16. Attach T2041(2) to T4533 and T4532
17. Attach T4537 to T4529 and T4532
18. Attach T4534 to T4532 and T4533
19. Attach T4535 to T4530 and T4533
20. Attach T4539 and T4540 to T4538(4).

The rest of the timbers can now be added in the following order.

21. T3582
22. T3587
23. T3646
24. T3650
25. T3645
26. T3644
27. T4496

The timbers should be loosely bolted in place to begin with. Once the structure is complete and positioned correctly, go around the structure and gradually tighten all bolts and insert black caps. When all slack has been taken out and the bolts are tight, the unit can be concreted in place. Nets and ropes can be fitted as soon as the concrete has fully gone off.

Please note that rope B0393 needs to be fitted the correct way round to ensure rope is tight - see page 3



Clamber Stack Passo

Bolt List - Page 8 of 8

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Clamber Stack 3 - Bolt List

Fixing T4529 to T4494, T3638, T4495 and T3572

04 No M16 x 280mm CSH Bolt
04 No M16 Washers
04 No M16 Nylock Nuts
04 No 40mm Black Inserts

Fixing T3640 to T3638, T3637, T3643, T3572, T3636 and T3642

06 No M16 x 280mm CSH Bolt
06 No M16 Washers
06 No M16 Nylock Nuts
06 No 40mm Black Inserts

Fixing T3570 to T4494, T3637, T3577 and T3636

04 No M16 x 280mm CSH Bolt
04 No M16 Washers
04 No M16 Nylock Nuts
04 No 40mm Black Inserts

Fixing T4530 to T4531, T3642 and T3643

03 No M16 x 280mm CSH Bolt
03 No M16 Washers
03 No M16 Nylock Nuts
03 No 40mm Black Inserts

Fixing T3577 to T3572 and T3570

01 No M16 x 200mm CSH Bolt
01 No M16 x 280mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T3578 to T3636 and T3577

01 No M16 x 260mm CSH Bolt
01 No M16 x 200mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T4531 to T3637

01 No M16 x 200mm CSH Bolt
01 No M16 Washers
01 No M16 Nylock Nuts
01 No 40mm Black Inserts

Fixing T4495 to T3637

01 No M16 x 280mm CSH Bolt
01 No M16 Washers
01 No M16 Nylock Nuts
01 No 40mm Black Inserts

Fixing T3582 to T3572 and T3637

01 No M16 x 280mm CSH Bolt
01 No M16 x 200mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T3587 to T3572 and T3638

01 No M16 x 260mm CSH Bolt
01 No M16 x 200mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T3646 to T4531 and T3643

01 No M16 x 280mm CSH Bolt
01 No M16 x 200mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T3650 to T3643 and T3637

02 No M16 x 280mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T3645 and T3644 to T3642 and T3643

02 No M16 x 280mm CSH Bolt
02 No M16 x 200mm CSH Bolt
04 No M16 Washers
04 No M16 Nylock Nuts
04 No 40mm Black Inserts

Fixing T4496 to T4494 and T4495

02 No M16 x 260mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T4537 to T4532 and T4529

02 No M16 x 280mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T4534 to T4532 and T4533

02 No M16 x 200mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T4535 to T4530 and T4533

02 No M16 x 280mm CSH Bolt
02 No M16 Washers
02 No M16 Nylock Nuts
02 No 40mm Black Inserts

Fixing T2041(2) to T4533 and T44532

02 No M16 x 240mm Hex Bolt
04 No M16 Washers
02 No M16 Nylock Nuts
04 No 40mm Black Inserts

Fixing T4539 to T4538(2) and T4540 to T4538(2)

08 No 200mm Timberlock Screws
01 Drive Bit for Above bolts
08 No M8 Washers
08 No 25mm Black Inserts

Rope & Net Fixings

67 No M12 Washers
67 No M12 Nylock Nuts
67 No 33mm Black Inserts

Plus:

03 No "B0132" 3m Rope Walk
01 No "B0372" Weave Net
01 No "B0379" Base Net
01 No "B0380" 3.377m Rope Walk
01 No "B0381" 2.552m Rope Walk
01 No "B0392" Large Net
01 No "B0393" Clamberstack 3 Climb Rope
05 No "B0437" Trapeze Grip 595mm



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